

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
9 August 2001 (09.08.2001)

PCT

(10) International Publication Number
WO 01/57555 A1

(51) International Patent Classification⁷: **G01V 3/12**

(21) International Application Number: PCT/GB01/00419

(22) International Filing Date: 1 February 2001 (01.02.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0002422.4 2 February 2000 (02.02.2000) GB

(71) Applicants (*for all designated States except US*): **DEN NORSKE STATS OLJESELSKAP A.S.** [NO/NO]; N-4035 Stavanger (NO). **NORGES GEOTEKNISKE INSTITUTT** [NO/NO]; P.O. Box 3930, Ullevål Hageby, N-0806 Oslo (NO).

(71) Applicant (*for IS only*): **REES, David, Christopher** [GB/GB]; Kilburn & Strode, 20 Red Lion Street, London WC1R 4PJ (GB).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **ELLINGSRUD,**

Svein [NO/NO]; Tyholt alle 9A, N-7052 Trondheim (NO). **EIDESMO, Terje** [NO/NO]; Markapl. 5, N-7054 Ranheim (NO). **KONG, Fan-Nian** [NO/NO]; Langbolgen 71, N-1150 Oslo (NO). **WESTERDAHL, Harald** [NO/NO]; Haugerås, N-2072 Dal (NO).

(74) Agents: **REES, David, Christopher** et al.; Kilburn & Strode, 20 Red Lion Street, London WC1R 4PJ (GB).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

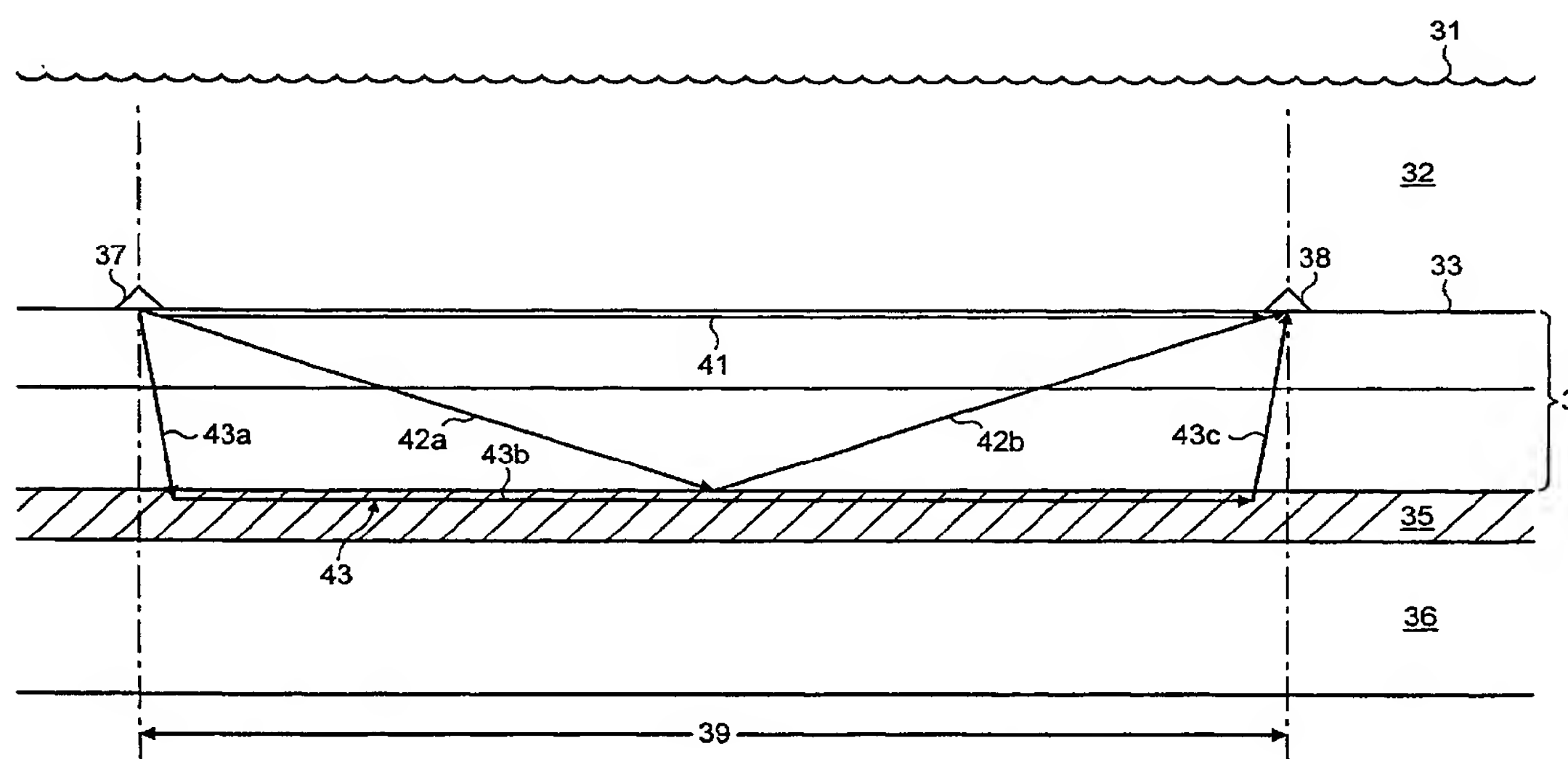
(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

[Continued on next page]

(54) Title: METHOD AND APPARATUS FOR DETERMINING THE NATURE OF SUBTERRANEAN RESERVOIRS



(57) Abstract: A system for detecting a subterranean reservoir or determining the nature of a subterranean reservoir (35) whose position and geometry is known from previous seismic surveys. An electromagnetic field (42, 43) is applied by a transmitter (37) on the seabed (33) and detected by antenna (38) also on the seabed (33). A refracted wave component (43, 43c) is sought in the wave field response, to determine the nature of any reservoir present.

WO 01/57555 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Method and Apparatus for Determining
the Nature of Subterranean Reservoirs

5 The present invention relates to a method and
apparatus for determining the nature of submarine and
subterranean reservoirs. The invention is particularly
suitable for determining whether a reservoir, whose
approximate geometry and location are known, contains
hydrocarbons or water, though it can also be applied to
10 detecting reservoirs with particular characteristics.

 Currently, the most widely used techniques for
geological surveying, particularly in sub-marine
situations, are seismic methods. These seismic techniques
are capable of revealing the structure of the subterranean
15 strata with some accuracy. However, whereas a seismic
survey can reveal the location and shape of a potential
reservoir, it cannot reveal the nature of the reservoir.

 The solution therefore is to drill a borehole into
the reservoir. However, the costs involved in drilling an
20 exploration well tend to be in the region of £25m and
since the success rate is generally about 1 in 10, this
tends to be a very costly exercise.

 It is therefore an object of the invention to provide
a system for determining, with greater certainty, the
25 nature of a subterranean reservoir without the need to
sink a borehole.

 According to one aspect of the invention, there is
provided a method of determining the nature of a
subterranean reservoir whose approximate geometry and
30 location are known, which comprises: applying a time
varying electromagnetic field to the strata containing the
reservoir; detecting the electromagnetic wave field
response; seeking in the wave field response, a component
representing a refracted wave from the hydrocarbon layer;

and determining the content of the reservoir, based on the presence or absence of a wave component refracted by the hydrocarbon layer.

5 According to a second aspect of the invention, there is provided a method for searching for a hydrocarbon containing subterranean reservoir which comprises: applying a time varying electromagnetic field to subterranean strata; detecting the electromagnetic wave field response; seeking, in the wave field response, a
10 component representing a refracted wave; and determining the presence and/or nature of any reservoir identified based on the presence or absence of a wave component refracted by hydrocarbon layer.

According to a further aspect of the invention, there
15 is provided apparatus for determining the nature of a subterranean reservoir whose approximate geometry and location are known, or for searching for a hydrocarbon containing subterranean reservoir, the apparatus comprising: means for applying a time varying
20 electromagnetic field to the strata containing the reservoir; means for detecting the electromagnetic wave field response; and means for seeking, in the wave field response, a component representing a refracted wave, thereby enabling the presence and/or nature of a reservoir
25 to be determined.

It has been appreciated by the present applicants that while the seismic properties of oil-filled strata and water-filled strata do not differ significantly, their electromagnetic resistivities (permittivities) do differ.
30 Thus, by using an electromagnetic surveying method, these differences can be exploited and the success rate in predicting the nature of a reservoir can be increased significantly. This represents potentially an enormous cost saving.

The present invention arises from an appreciation of the fact that when an EM field is applied to subterranean strata which include a reservoir, in addition to a direct wave component and a reflected wave component from the reservoir, the detected wave field response will include a "refracted" wave component from the reservoir. The reservoir containing hydrocarbon is acting in some way as a wave guide. For the purposes of this specification, however, the wave will be referred to as a "refracted wave", regardless of the particular mechanism which in fact pertains.

Be that as it may, a refracted wave behaves differently, depending on the nature of the stratum in which it is propagated. In particular, the propagation losses in hydrocarbon stratum are much lower than in a water-bearing stratum while the speed of propagation is much higher. Thus, when an oil-bearing reservoir is present, and an EM field is applied, a strong and rapidly propagated refracted wave can be detected. This may therefore indicate the presence of the reservoir or its nature if its presence is already known. Preferably, therefore, the method according to the invention further includes the step of analyzing the effects on any detected refracted wave component that have been caused by the reservoir in order to determine further the content of the reservoir based on the analysis.

Preferably, the applied electromagnetic field is polarized. Preferably, the polarization is such as if created by in-line horizontal transmitter and receiver antennas.

If the offset between the transmitter and receiver is significantly greater than three times the depth of the reservoir from the seabed (i.e. the thickness of the

overburden), it will be appreciated that the attenuation of the refracted wave will often be less than that of direct wave and the reflected wave. The reason for this is the fact that the path of the refracted wave will be effectively distance from the transmitter down to the reservoir i.e. the thickness of the overburden, plus the offset along the reservoir, plus the distance from the reservoir up to the receivers i.e. once again the thickness of the overburden.

The polarization of the source transmission will determine how much energy is transmitted into the oil-bearing layer in the direction of the receiver. A dipole antenna is therefore the preferred transmitter, though any transmitter capable of generating an appropriate polarized field can be used. In general, it is preferable to adopt a dipole with a large effective length. The transmitter dipole may therefore be 100 to 1000 meters in length, and may be 10 to 1000 meters preferably cross-polarized. The receiver Dipole optimum length is determined by the thickness of the overburden.

The technique is applicable in exploring land-based subterranean reservoirs but is especially applicable to submarine, in particular sub-sea, subterranean reservoirs. Preferably the field is applied using one or more transmitters located on the earth's surface, and the detection is carried out by one or more receivers located on the earth's surface. In a preferred application, the transmitter(s) and/or receivers are located on or close to the seabed or the bed of some other area of water.

Conveniently, there will be a single transmitter and an array of receivers, the transmitter(s) and receivers being dipole antennae or coils, though other forms of transmitter/receivers can be used. The transmitter may be in an existing well. Also, if improved directionality of

the emitted field is desirable, then a plurality of transmitters with phase adjustment can be used.

5 In one arrangement, a single transmitter and several receivers are arranged on a single cable which is laid in the required position on the seabed by a surface or submarine vessel. These can then be moved to another location. In a second arrangement, several receivers have fixed positions on the seabed. The transmitter can be moved to different locations. In a third arrangement, a
10 transmitter may be positioned by a first vessel while a second vessel positions one or more receivers. This affords flexibility in the positioning of both transmitter and receivers. In a fourth arrangement, that the transmitter be in an existing well while the receivers may
15 constitute a fixed matrix or they may be movable.

It will be appreciated that the present invention may be used to determine the position, the extent, the nature and the volume of a particular stratum, and may also be used to detect changes in these parameters over a period
20 of time.

Electromagnetic surveying techniques in themselves are known. However, they are not widely used in practice. In general, the reservoirs of interest are about 1 km or more below the seabed. In order to carry out
25 electromagnetic surveying as a stand alone technique in these conditions, with any reasonable degree of resolution, short wavelengths are necessary. Unfortunately, such short wavelengths suffer from very high attenuation. Long wavelengths do not provide
30 adequate resolution. For these reasons, seismic techniques are preferred.

However, while longer wavelengths applied by electromagnetic techniques cannot provide sufficient information to provide an accurate indication of the

boundaries of the various strata, if the geological structure is already known, they can be used to determine the nature of a particular identified formation, if the possibilities for the nature of that formation have
5 significantly differing electromagnetic characteristics. The resolution is not particularly important and so longer wavelengths which do not suffer from excessive attenuation can be employed.

The resistivity of seawater is about 0.3 ohm-m and
10 that of the overburden beneath the seabed would typically be from 0.3 to 4 ohm-m, for example about 2 ohm-m. However, the resistivity of an oil reservoir is likely to be about 20-300 ohm-m. This large difference can be exploited using the techniques of the present invention.
15 Typically, the resistivity of a hydrocarbon-bearing formation will be 20 to 300 times greater than water-bearing formation.

Due to the different electromagnetic properties of a gas/oil bearing formation and a water bearing formation,
20 one can expect a reflection and refraction of the transmitted field at the boundary of a gas/oil bearing formation. However, the similarity between the properties of the overburden and a reservoir containing water means that no reflection or refraction is likely to occur.

25 The transmitted field may be pulsed, however, a coherent continuous wave with stepped frequencies is preferred. It may be transmitted for a significant period of time, during which the transmitter should preferably be stationary (although it could be moving slowly), and the
30 transmission stable. Thus, the field may be transmitted for a period of time from 3 seconds to 60 minutes, preferably from 3 to 30 minutes, for example about 20 minutes. The receivers may also be arranged to detect a direct wave and a wave refracted from the reservoir, and

the analysis may include extracting phase and amplitude data of the refracted wave from corresponding data from the direct wave.

Preferably, the wavelength of the transmission is
5 given by the formula

$$0.1s \leq \lambda \leq 5s;$$

where λ is the wavelength of the transmission through the
10 overburden and s is the distance from the seabed to the reservoir. More preferably λ is from about $0.5s$ to $2s$. The transmission frequency may be from 0.01 Hz to 1 kHz, preferably from 1 to 20 Hz, for example 5 Hz.

In a preferred regime, a first transmission is made
15 at a first frequency and received by each receiver in a tuned array of receivers, then a second transmission is made at a second frequency and received by the same tuned array of receivers, the receivers being tuned to receive their respective transmission. This would probably be
20 repeated several more times, though it may only be carried out once.

Preferably, the analysis includes comparing the results of the measurements taken with the results of a mathematical simulation model based on the known
25 properties of the reservoir and overburden conditions.

Preferably, the distance between the transmitter and a receiver is given by the formula

$$0.5 \lambda \leq l \leq 10 \lambda;$$

30

where λ is the wavelength of the transmission through the overburden and l is the distance between the transmitter and the first receiver.

Given that the distances and the geometry of the reservoir will be known from previous seismic surveys, an optimum λ and l would be selected.

5 Preferably, the analyzing means is arranged to analyze phase and amplitude. The data can be analyzed using time domain and frequency domain techniques, and other pulse sharpening techniques. Thus, the data can be made to mimic seismic data so that conventional seismic
10 post-processing techniques can be employed.

 If a location of interest is considered, a mathematical modeling operation may be carried out. Thus, the various relevant parameters, such as depth and expected resistivities of the various known strata in the
15 overburden are applied to the mathematical model and the expected results are calculated in dependence upon whether a formation under consideration is oil-bearing or water-bearing. The theoretically predicted results can then be compared with the actual results achieved in the field in
20 order to determine the nature of the formation.

 The present invention also extends to a method of surveying subterranean measures which comprises; performing a seismic survey to determine the geological structure of a region; and where that survey reveals the
25 presence of a subterranean reservoir, subsequently performing a method as described above.

 The invention may be carried into practice in various ways and some embodiments will now be described by way of example with reference to the accompanying drawings, in
30 which: -

 Figure 1 is a schematic diagram of an experimental technique verifying the principles of the invention.

 Figure 2 is a schematic section of a system in

accordance with the invention.

Figure 1 shows a test rig comprising a tank 11 filled with seawater and a simulated oil-bearing layer, in the form of a diaphragm 12 filled with fresh water. The
5 diaphragm 12 is suspended above the bottom of the tank 11. A transmitter 13 and a receiver 14 are mounted on respective vertical posts 15, 16 suspended from a beam 17. The posts are at a constant spacing L and the transmitter 13 and receiver 14 are vertically movable up and down
10 their posts 15, 16.

When the transmitter 13 and receiver 14 are in the position shown in solid lines, the sensitivity of the receiver is adjusted so that the attenuation in the seawater is such that the direct wave 18 cannot be
15 detected. Clearly, the reflected wave 19 would also be attenuated so much that it also would not be detected, given the greater distance of travel through the seawater.

The transmitter 13 and receiver 14 are then lowered
20 down together, and transmissions made at intervals. At a particular depth indicated in broken lines, the receiver 14' detected a strong signal following a transmission from the transmitter 13'. This could not be a direct wave, nor a reflected wave, due to the attenuation by the seawater.
25 It was therefore concluded that the only path for the wave to have taken was through the diaphragm 12. This is shown as a refracted wave 21.

The distance traveled through the seawater is relatively short and while the wave traveled some way
30 through the fresh water in the diaphragm 12, the attenuation was considerably less than it would have been through the same distance in seawater. Thus, the overall attenuation was less than that for the direct wave 18 and the refracted wave 21 was detected.

A more practical example is shown in Figure 2. The surface of the sea is shown at 31 with the sea 32 extending down to the ocean floor 33. There is an overburden 34, an oil-bearing layer 35 and lower layer 36. This structure is known from seismic surveys, but the nature of the layers is not known. A transmitter is shown schematically at 37 on the ocean floor 33 and a receiver similarly at 38. They are spaced apart by an offset 39.

The transmitter 37 is in the form of a dipole antenna which is arranged to transmit an electromagnetic wave polarized in such a way that the radial E component is generally along the line to receiver. This results in a direct wave 41 being propagated in the sea water along the surface of the overburden and a reflected wave 42a and 42b which proceeds through the overburden 34, strikes the top surface of the oil-bearing layer 35 and is reflected. The portions which are received by the receiver 38 are indicated.

The transmitted wave also results in a refracted wave 43. This is composed of a downward portion 43a which descends through the overburden 34, a refracted portion 43b which travels along the layer 35, and an upward portion 43c which travels back up through the overburden 34. Since the refracted portion 43b travels much faster through the oil-bearing layer 35 and with far less attenuation, the refracted wave 43 is detected first by the detector 38 and at a relatively high signal level, compared to the direct wave 41 and the reflected wave 42a, 42b.

The refracted wave 43 is particularly adapted for determining the boundaries of an oil reservoir e.g. the layer 35, if its depth beneath the ocean floor 33 is known. This is due to the fact that the downward portion 43a of the refracted wave 43 mostly enters the layer 35 at

the critical angle, which is approximately 10° for an oil bearing rock. At angles of greater than about 15° , total reflection at the surface of the layer 35 occurs.

Thus, by adopting various positions for the receiver 38, the boundaries of the oil reservoir can be determined, by the absence of an emerging refracted wave portion 43c, with accuracy.

This technique also lends itself conveniently to monitoring the changes in a reservoir, over a period of time. The absence of a detected refracted wave will mean that the boundary of the oil reservoir has moved and the oil content depleted.

In the test layout shown in Figure 2, the seabed is 1000m thick, and has a resistivity of 2 ohm-m. The hydrocarbon layer is about 50-100m thick and has a resistivity of 50-100 ohm-m.

If the following parameters are then selected:
Distance between the Tr antenna and the Re antenna = 4000m; Frequency = 1.25 Hz; Transmitter antenna and receiver antenna effective lengths $L_T L_R = 500\text{m}$ (antenna physical length 1000m). Transmitter current 200A.

Then the received signal (direct wave) will be about $5\mu\text{V}$. For $f = 2.5\text{ Hz}$, the received voltage becomes $0.5\mu\text{V}$.

When the hydrocarbon layer has sufficiently large width, one can expect that the refracted wave will be stronger than the direct wave.

Claims:

1. A method of determining the nature of a submarine or subterranean reservoir whose approximate geometry and location are known, which comprises: applying a time varying electromagnetic field to the strata containing the reservoir; detecting the electromagnetic wave field response; seeking in the wave field response, seeking, in the wave field response, a component representing a refracted wave; and determining the content of the reservoir, based on the presence or absence of a refracted wave component.
2. A method of searching for a hydrocarbon containing subterranean reservoir which comprises: applying a time varying electromagnetic field to subterranean strata; detecting the electromagnetic wave field response; seeking, in the wave field response, a component representing a refracted wave; and determining the presence and/or nature of any reservoir identified based on the presence or absence of a refracted wave component.
3. A method as claimed in Claim 1 or Claim 2, further including the step of analyzing the effects on any detected refracted wave component that have been caused by the reservoir in order to determine further the content of the reservoir based on the analysis.
4. A method as claimed in any preceding Claim, in which the applied electromagnetic field is polarized.
5. A method as claimed in Claim 4, in which the polarization is such as that the E-field component is created by a horizontal dipole in the direction towards

the receiver.

6. A method as claimed in any preceding Claim, in which the field is applied using one or more stationary transmitters located on the earth's surface.

7. A method as claimed in Claim 6, in which a stationary transmitter is located in an existing well.

8. A method as claimed in any preceding Claim, in which the detection is carried out by one or more stationary receivers located on the earth's surface.

9. A method as claimed in any of Claims 6 to 8, in which the transmitter and/or receivers are located on or close to the seabed or the bed of some other area of water.

10. A method as claimed in any preceding Claim, in which the transmitted field is in the form of a wave.

11. A method as claimed in any preceding Claim, in which the field is transmitted for a period of time from 3 seconds to 60 minutes.

12. A method as claimed in Claim 11, in which the transmission time is from 3 minutes to 30 minutes.

13. A method as claimed in any of Claims 10 to 12, in which the wavelength of the transmission is given by the formula

$$0.1s \leq \lambda \leq 10s;$$

where λ is the wavelength of the transmission through the overburden and s is the distance from the seabed to the reservoir.

- 5 14. A method as claimed in any of Claims 10 to 13, in which distance between the transmitter and a receiver is given by the formula

$$0.5 \leq \lambda \leq 10S;$$

10

where λ is the wavelength of the transmission through the overburden and l is the distance between the transmitter and the receiver.

- 15 15. A method as claimed in any of Claims 6 to 14, in which the transmission frequency is from 0.01 Hz to 1 kHz.

16. A method as claimed in Claim 15, in which the transmission frequency is from 1 to 20 Hz.

20

17. A method as claimed in any of Claims 3 to 12, in which a first transmission is made at a first frequency and received by each receiver in a tuned array of receivers, then a second transmission is made at a second frequency and received by the same tuned array of receivers, the receivers being tuned to receive their respective transmissions, the transmitter(s) also being tuned for optimum transmission.

- 25 30 18. A method as claimed in any preceding Claim, which includes the step of comparing the results of the measurements taken with the results of a mathematical simulation model based on the known properties of the

reservoir and overburden conditions.

19. A method as claimed in any of Claims 13 to 18, which includes suppressing the direct wave, thereby reducing the
5 required dynamic range of the receivers and increasing the resolution of the refracted wave.

20. Apparatus for determining the nature of a
subterranean reservoir whose approximate geometry and
10 location are known, or for searching for a hydrocarbon containing subterranean reservoir, the apparatus comprising: means for applying a time varying electromagnetic field to the strata containing the
reservoir; means for detecting the electromagnetic wave
15 field response; and means for seeking, in the wave field response, a component representing a refracted wave, thereby enabling the presence and/or nature of a reservoir to be determined.

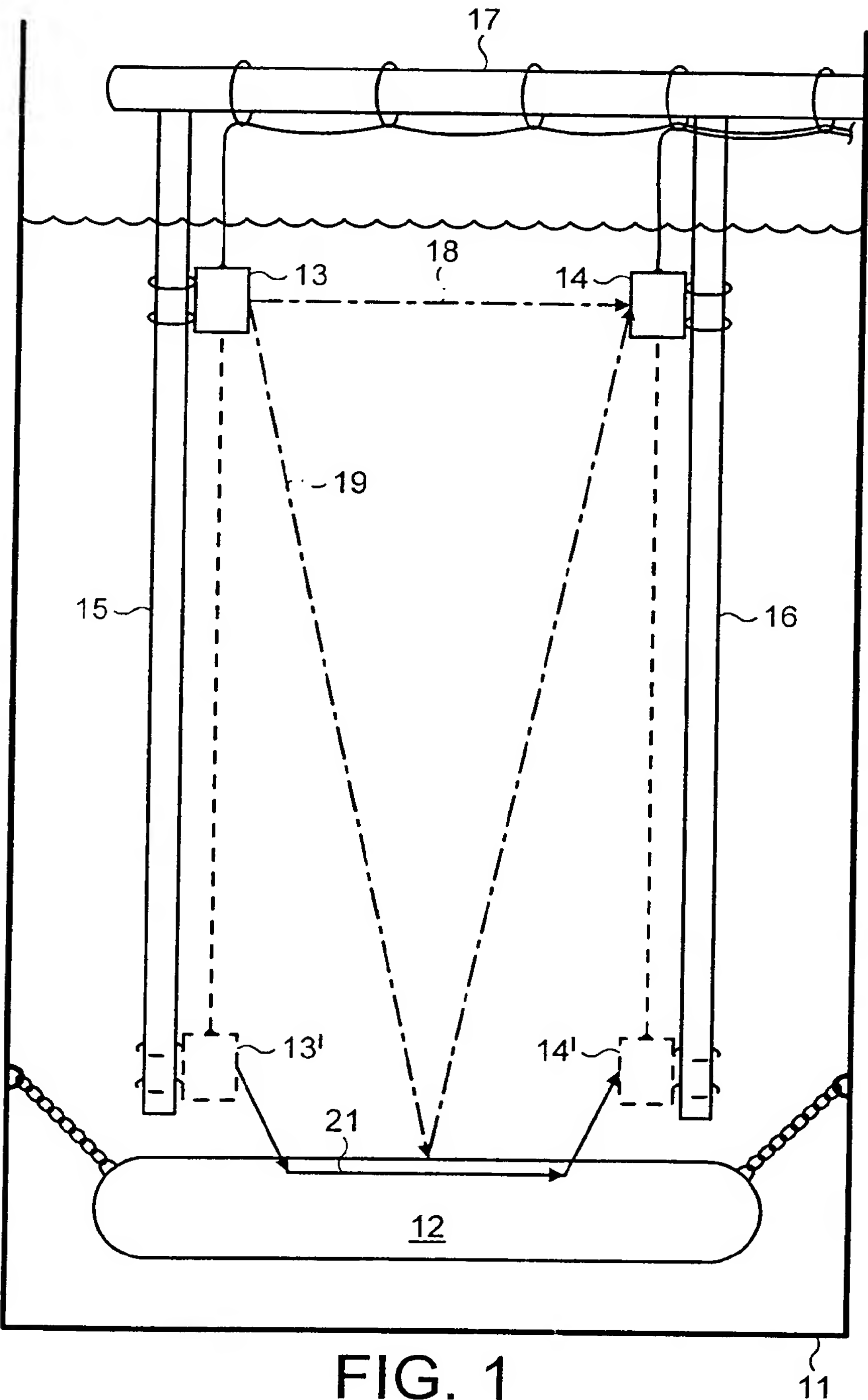
21. Apparatus as claimed in Claim 20, in which the means
20 for applying the field comprises a transmitter and the means for detecting the field comprises an array of receivers.

22. Apparatus as claimed in Claim 21, in which the
25 transmitter and the receivers comprise dipole antennae or coils.

23. Apparatus as claimed in any of Claims 20 to 22, in
30 which there is more than one transmitter.

24. A method of surveying subterranean measures which
comprises; performing a seismic survey to determine the
geological structure of a region; and where that survey

reveals the presence of a subterranean reservoir,
subsequently performing a method as claimed in any of
Claims 1 to 19 to determine the nature of the reservoir.



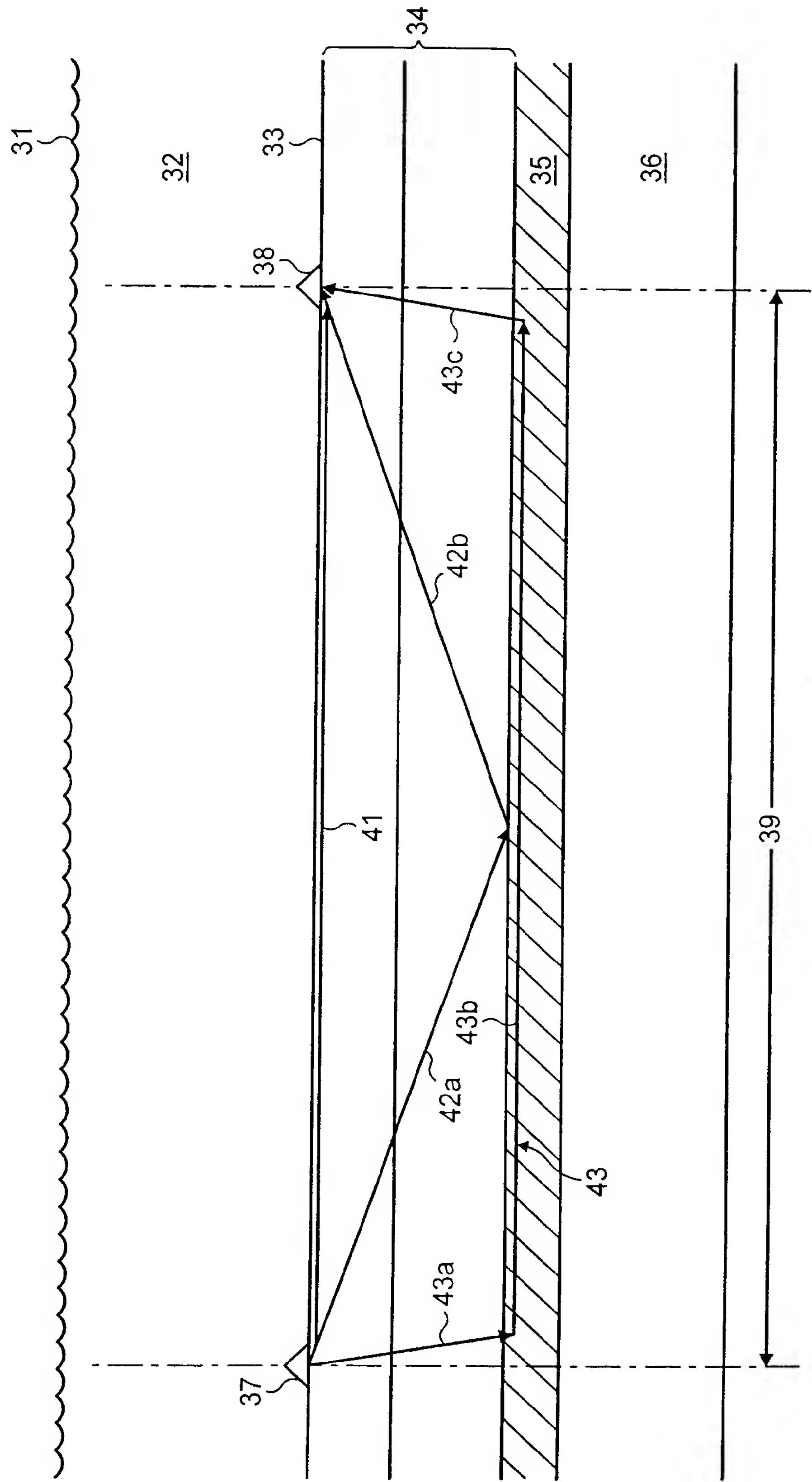


FIG. 2

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 01/00419

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G01V3/12

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G01V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 00 00850 A (WESTERDAHL HARALD ;EIDESMO TERJE (NO); KONG FAN NIAN (NO); ELLINGS) 6 January 2000 (2000-01-06) page 5, line 10 - line 13; figure 2A page 6, line 22 - line 27 page 8, line 30 -page 9, line 4 page 10, line 13 - line 17 page 11, line 20 -page 13, line 15 claims 1,3,5-8,19,24 figures 1,2	1-3,10, 15-17, 20-24
Y	---	4-6,8
	-/--	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

° Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search

10 May 2001

Date of mailing of the international search report

17/05/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Schneiderbauer, K

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 01/00419

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,P	WO 00 54075 A (KUO JOHN T ;PROFILE TECHNOLOGIES INC (US)) 14 September 2000 (2000-09-14) page 4, line 12 -page 5, line 23 page 7, line 9 - line 21 page 16, line 9 -page 17, line 16 claim 1; figure 1 ---	1-3,6, 8-10,15, 16,20-24
Y	US 4 258 321 A (NEALE JR DORY J) 24 March 1981 (1981-03-24) claim 1 ---	4-6,8
A	US 5 185 578 A (STOLARCZYKZ LARRY G) 9 February 1993 (1993-02-09) column 20, line 9 - line 46 ---	7
A	US 4 617 518 A (SRNKA LEONARD J) 14 October 1986 (1986-10-14) column 3, line 23 - line 64; claims 1-3 ---	9
A	EP 0 814 349 A (SCHLUMBERGER SERVICES PETROL ;ANADRILL INT SA (PA)) 29 December 1997 (1997-12-29) page 3, line 46 - line 53 claims 1,8,9 -----	18

INTERNATIONAL SEARCH REPORT

Inte. .ional Application No

PCT/GB 01/00419

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 0000850 A	06-01-2000	NO 982827 A AU 5538199 A BR 9911194 A GB 2355538 A NO 20006241 A	20-12-1999 17-01-2000 06-02-2001 25-04-2001 16-02-2001
WO 0054075 A	14-09-2000	AU 3622200 A	28-09-2000
US 4258321 A	24-03-1981	NONE	
US 5185578 A	09-02-1993	US 5066917 A US 5260660 A AU 640862 B AU 1298992 A AU 619703 B AU 6937291 A CA 2033609 C KR 9306515 B ZA 9100289 A	19-11-1991 09-11-1993 02-09-1993 14-05-1992 30-01-1992 18-07-1991 13-06-1995 16-07-1993 27-11-1991
US 4617518 A	14-10-1986	AU 3571784 A ES 537787 D ES 8606671 A FR 2555322 A GB 2155182 A JP 60135783 A NL 8403541 A NO 844614 A	30-05-1985 01-04-1986 01-10-1986 24-05-1985 18-09-1985 19-07-1985 17-06-1985 22-05-1985
EP 0814349 A	29-12-1997	US 5886526 A CA 2208167 A NO 972817 A	23-03-1999 19-12-1997 22-12-1997